

Amendments to the Specification

Please amend the title of the application to read as follows:

ALIGNING A DISC MEMBER ON A ROTATABLE HUB SPLIT FINGERBIASING TOOL

Please amend the following paragraphs in the Summary section beginning at page 2, line 3 to read as follows:

In accordance with preferred embodiments, a disc member is provided with an annular track having a track center offset from a center of the disc member. A biasing tool with at least one flexible, cantilevered finger imparts a bias force to the disc member to align the track center with a central axis of a rotatable hub.

In accordance with preferred embodiments, a method, apparatus, and combination are provided for aligning an annular servo track with a center of rotation offset from a central axis of rotation of a motor hub by biasing a storage disc (disc) (upon which the annular servo track is written) adjacent the motor hub. Alignment of the center of rotation of the annular servo track with the central axis of rotation of the motor hub forms a common rotational axis for the motor hub and the annular servo track, as well as substantially offsetting a rotational imbalance of the discs for data storage devices having a plurality of discs.

In one embodiment, the biasing apparatus preferably has a biasing tool with a main body portion, at least a first and second biasing finger wherein each biasing finger has a proximal end and extends from the main body portion. The biasing tool further preferentially includes a disc engagement region protruding from a distal end of each biasing finger and an attachment aperture confined within the main body portion, for accommodating alignment of each disc alignment region relative to the disc.

In another embodiment of the present invention, the preferred steps of the method includes: providing the motor hub supporting a disc having an annular servo track with a center of rotation written on the disc offset from a central axis of rotation of the motor hub, aligning a biasing tool (preferably having at least a first and second biasing finger) adjacent the disc, and selecting a disc engagement region of one of the biasing fingers for engagement with the disc.

The preferred method steps continue with imparting a bias force on the disc with the selected engagement region, which aligns the center of rotation of the annular servo track with the central axis of rotation of the motor forming a common rotational axis, for the motor hub and the annular servo track.

A further embodiment of the present invention includes a data storage device preferably comprising, a disc biased adjacent a motor hub by the biasing apparatus executing the preferred steps of the method.